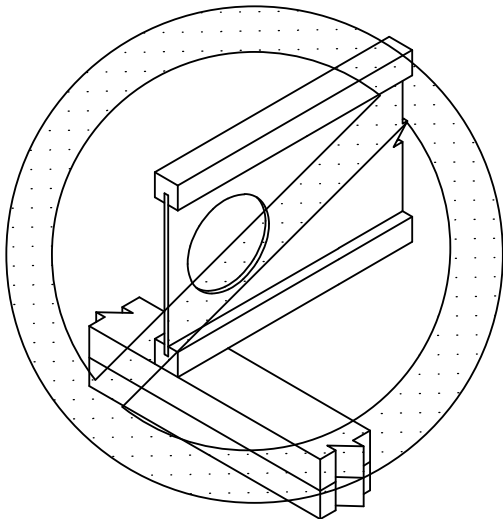


R1 DON'T put holes too close to supports.



Refer to hole chart for correct locations.