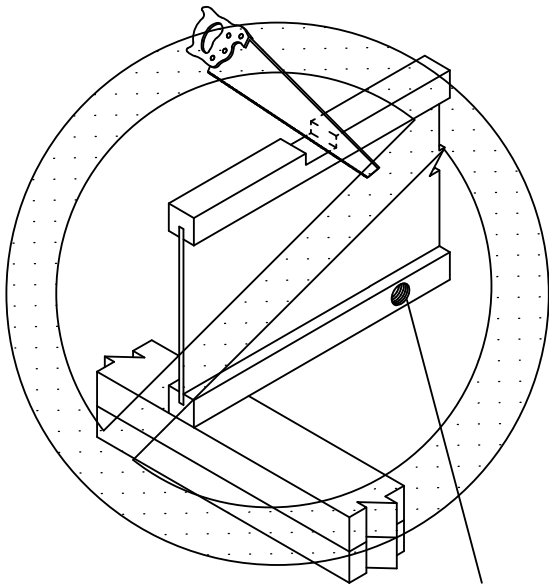


R4 DON'T cut or notch flange.



DON'T drill flange.